

LCA of recycled paper Application of ecological scarcity method in industry

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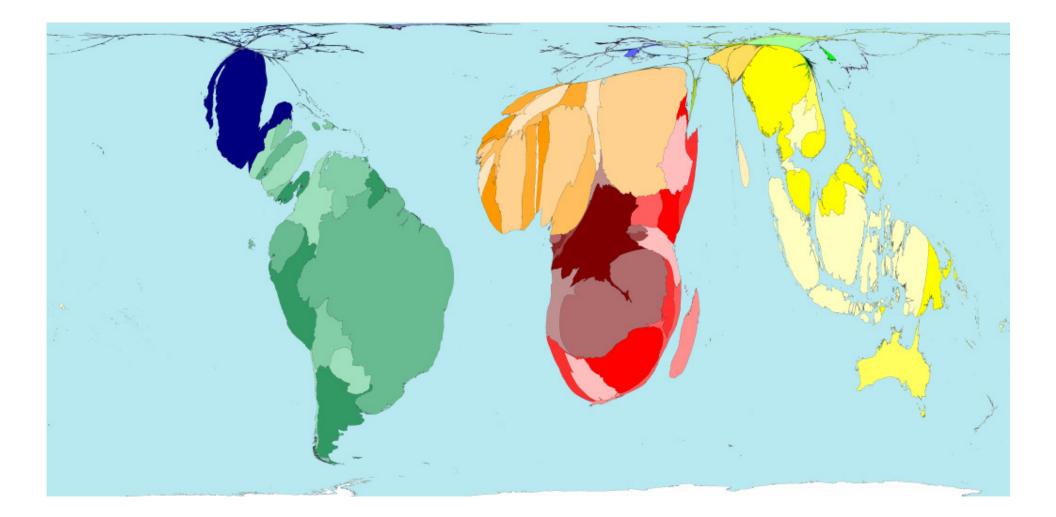
Environmental relevance of global pulp ^{≋∭≡} and paper industry

- About 15% of harvested wood end up in pulp and paper industry.
- Reduction of worldwide forest area: 3% over the last 15 years.
- Over 270 Mio. ha of plantations / planted forests worldwide (about 7%) → with increasing trend
- Half of new plantations are planted on non forest land, other half is planted on area converted from natural forests.

Environmental relevance of global pulp ^{≋∭≡} and paper industry

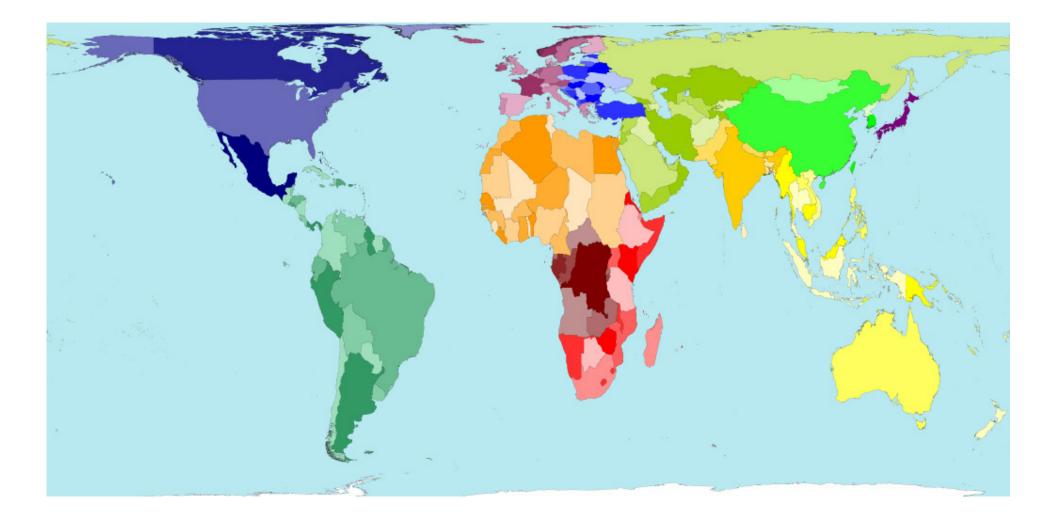


Loss of forest area (1900 – 2000)



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Geographical map as reference

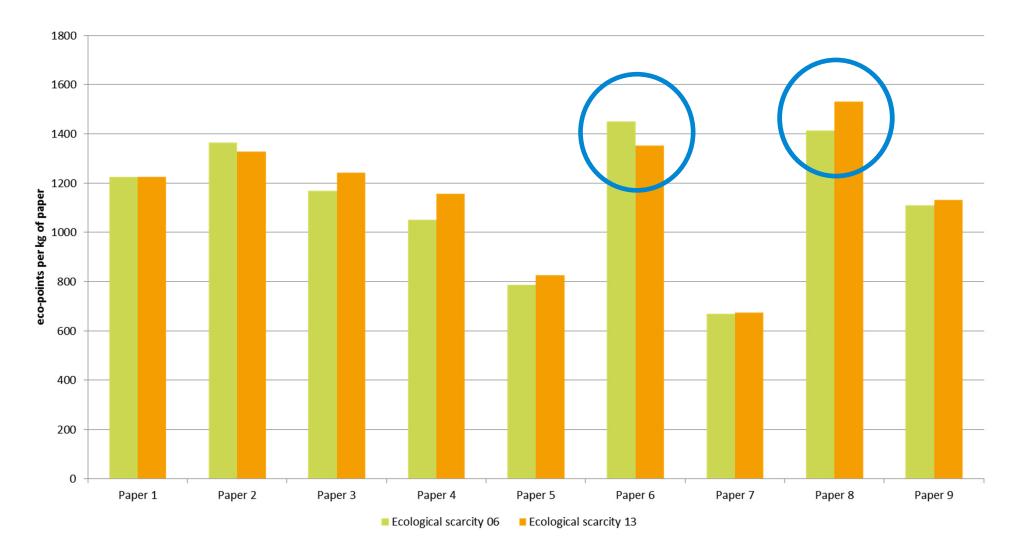


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LCA of recycled graphic papers Commissioned by FOEN

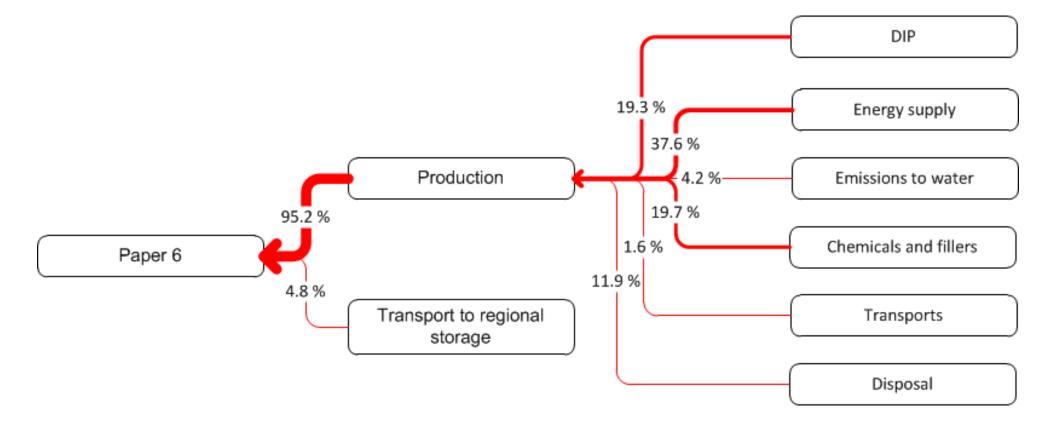
- Calculated in 2010/11
- Paper and pulp plant data from 2009
- System boundary: Cradle to regional storage
- Goal/scope: Environmental decision support of internal office paper supply (with special focus on "white" recycled paper)
- Allocation of virgin pulp paper at end of life: cut off (in case of post consumer recycling)
- New ecoinvent process for recycled paper (2.2/3.0)

Results – Overview Recycled Paper Environmental Footprint



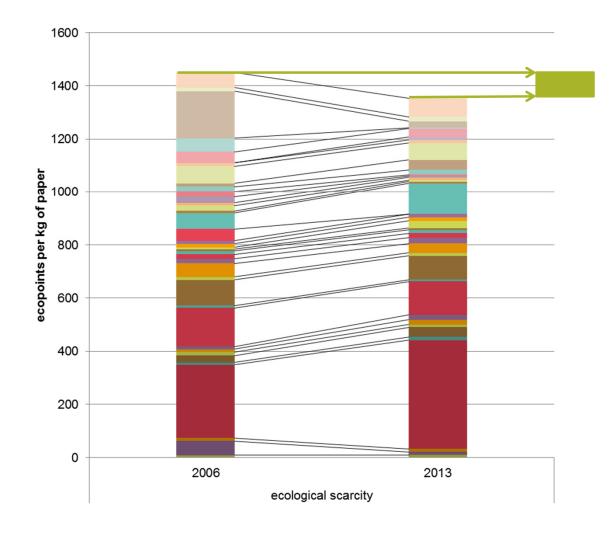
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Results – Details Process contribution (Eco-points 06)



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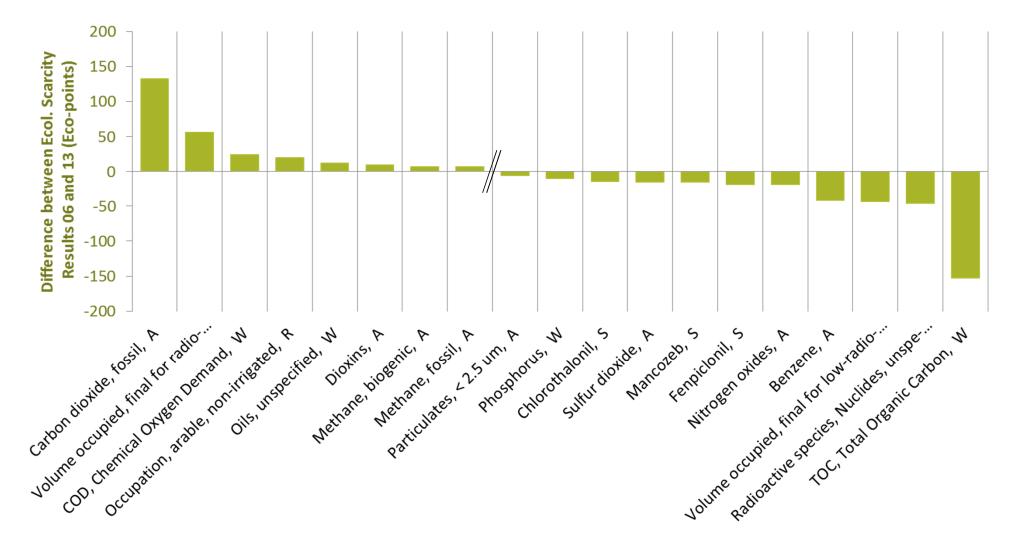
Results – Details Recycled Paper No. 6



Other emissions Zinc. ion. W TOC, Total Organic Carbon, W Radioactive species, Nuclides, unspecified, W Phosphorus, W Oils, unspecified, W Nitrogen, W Nitrate, W COD, Chemical Oxygen Demand, W Zinc. S Mancozeb, S Fenpiclonil, S Copper, S Chlorothalonil, S Cadmium, S Volume occupied, final for radioactive waste, R Volume occupied, final for low-radioactive waste, R Uranium, in ground, R Oil, crude, in ground, R Occupation, arable, non-irrigated, R Gravel, in ground, R Gas, natural, in ground, R Energy, gross calorific value, in biomass, R Zinc, A Sulfur dioxide, A Particulates, > 2.5 um, and < 10um, A</p> Particulates, < 2.5 um, A</p> NMVOC, unspecified origin, A Nitrogen oxides, A Methane, fossil, A Methane, biogenic, A Lead, A Dioxins, A Dinitrogen monoxide, A Carbon dioxide, fossil, A Cadmium, A Benzene, A

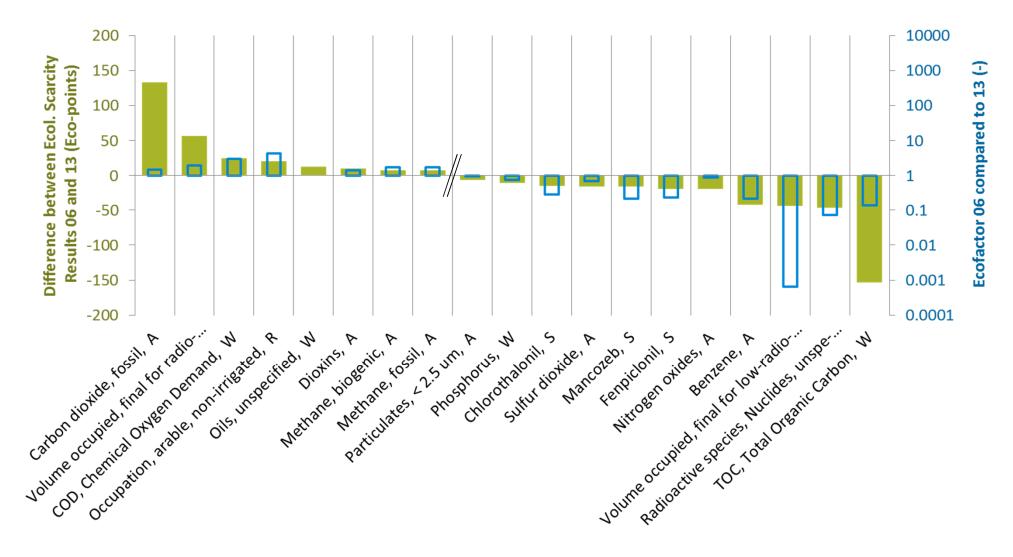
Ammonia, A

Changes due to method update Recycled Paper No. 6



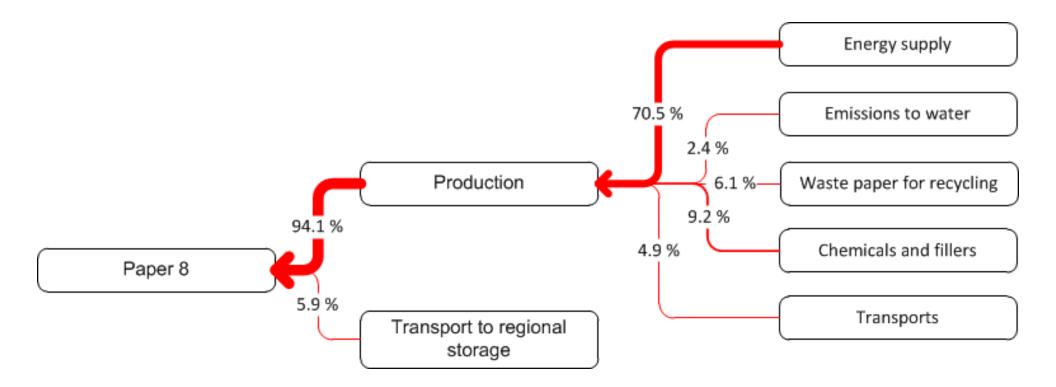
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Changes due to method update Recycled Paper No. 6



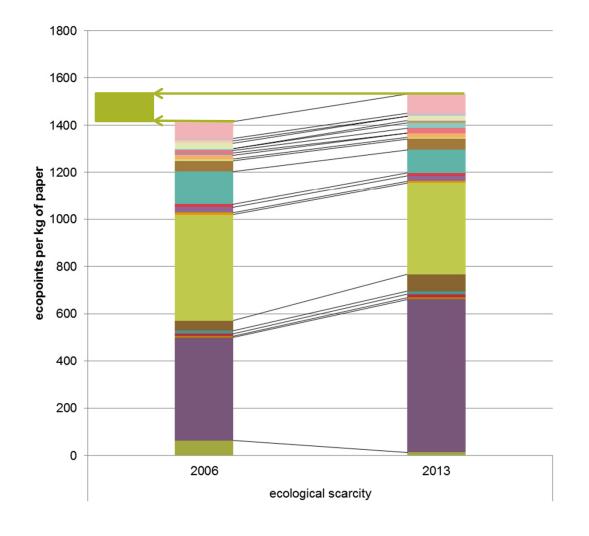
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Results – Details Process contribution (Eco-points 06)



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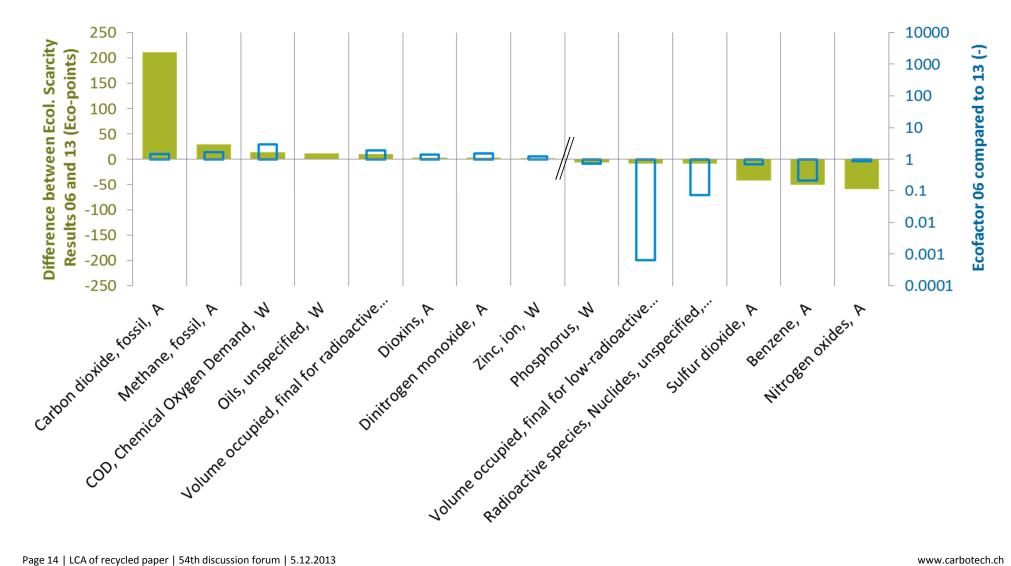
Results – Details Recycled Paper No. 8



Other emissions Zinc, ion, W Radioactive species, Nuclides, unspecified, W Phosphorus, W Oils, unspecified, W COD, Chemical Oxygen Demand, W Volume occupied, final for radioactive waste, R Volume occupied, final for low-radioactive waste, R Oil, crude, in ground, R Gas, natural, in ground, R Coal, hard, unspecified, in ground, R Sulfur dioxide, A Particulates, > 2.5 um, and < 10um, A</p> ■ Particulates, < 2.5 um, A NMVOC, unspecified origin, A Nitrogen oxides, A Methane, fossil, A Mercury, A Dioxins, A Dinitrogen monoxide, A Carbon dioxide, fossil, A Benzene, A

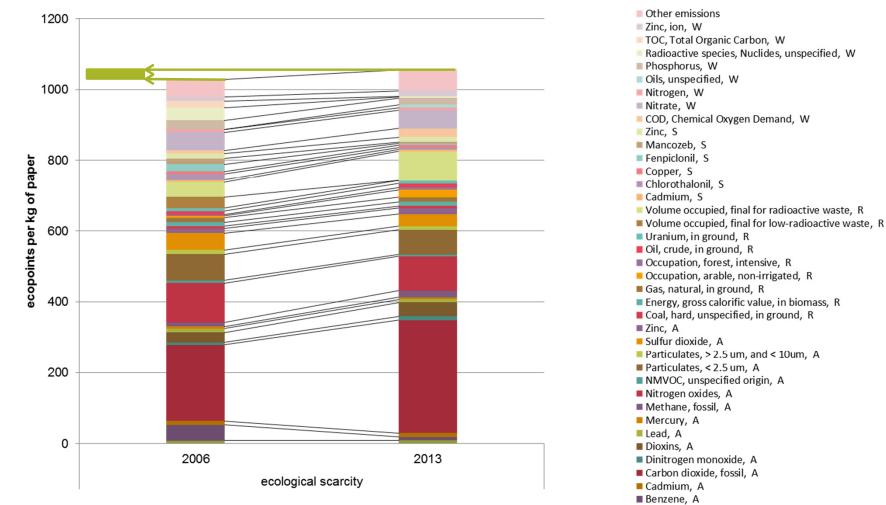
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Changes due to method update Recycled Paper No. 8



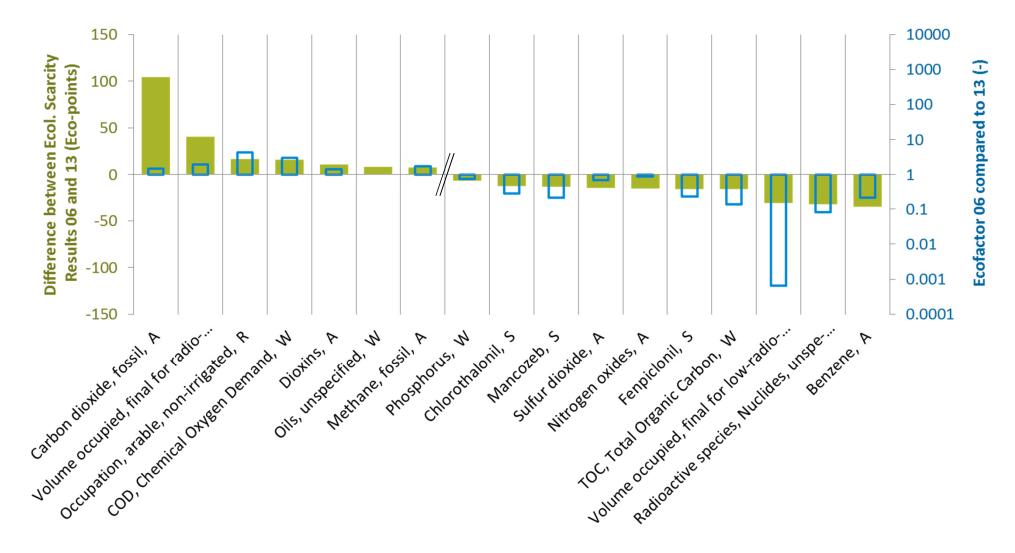
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Results – Details Average Recycled Paper (for ecoinvent)



Ammonia, A

Changes due to method update Average Recycled Paper



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Conclusions

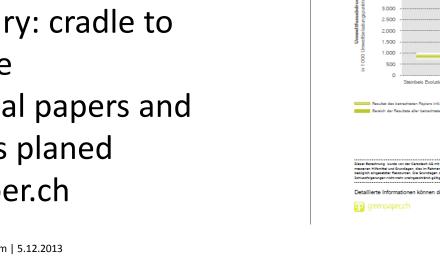
Ecological scarcity 2006 vs. 2013

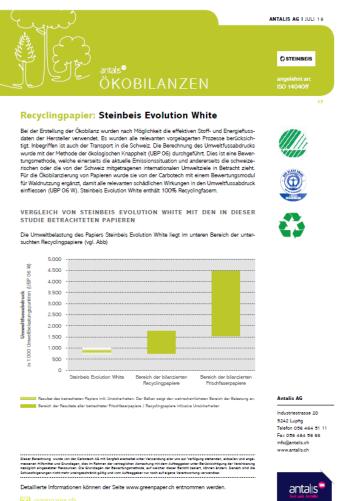
- The update of the ecological scarcity method does not change the results of recycled paper LCA's.
- The emission with the highest change effect is CO₂.

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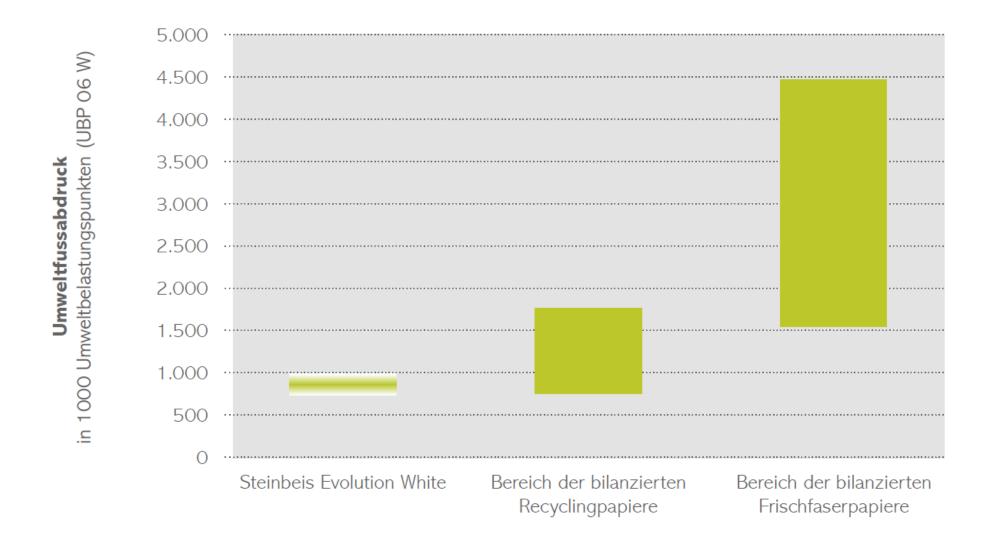
LCA of graphic papers Commissioned by Antalis

- LCA's calculated 2012/13
- Paper and pulp data mostly from 2010
- 14 papers were analysed
- Goal/scope: Easy understandable factsheets for customers that help to buy green paper
- System boundary: cradle to regional storage
- LCA of additional papers and regular updates planed
- www.greenpaper.ch





Results – Communication Detail Example Recycled Paper



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References in Pulp and Paper LCA

- LCA of graphic papers, 2000, UBS
- LCA of eight different papers, 2004, Coop
- LCA of five recycled papers, 2005, *Coop*
- LCA of kraft liner, 2005, Coop
- LCA of four different papers, 2005, AfU, Solothurn
- LCA of five different papers, 2006, UBS International, Zürich
- LCA of two pulp plants, 2006/7, Aracruz, Sao Paulo (BR)
- LCA of five tissue papers, 2007, Coop
- LCA of thirteen graphic papers, 2007/08, Bundesamt für Umwelt
- LCA of seven different papers, 2008, KofU, Kanton Zürich
- Carbon Footprint and LCA of Ziegler paper, 2008, Ziegler Papier
- Critical Review of Carbon Footprint of tissue papers of Migros, 2008, myclimate
- LCA of Fluff Pulp/ Diapers, 2009/10, Coop
- LCA of eleven graphic papers (update), 2011, Bundesamt für Umwelt
- Carbon Footprint and LCA of Ziegler paper (update), 2011, Ziegler Papier
- Carbon Footprint and LCA for all plants of European tissue producer, 2009-ongoing
- LCA of graphic papers, 2012/2013, Antalis AG Schweiz
- LCA of special paper shopping bags, 2013, Migros
- LCA of recycled office papers (update), ongoing, *Bundesamt für Umwelt*
- Further development of the LCA weighting method for paper/pulp/forest, ongoing, Bundesamt für Umwelt

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Thank you for your attention! $\leq \leq \leq \leq$