A tailored LCA database for the chemical value chain – cm.chemicals for robust environmental decisions

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# GOOD DECISIONS COME FROM GOOD DATA.



# Comprehensive

80,000+ datasets covering 1,000+ chemicals and plastics



# Actionable

more than 190 production regions to identify promising regions



# Quality assured

methodology in compliance with ISO 14040/44/67 and soon Together for Sustainability



# But how did Carbon Minds do it? What is behind it the database?



LCA practitioners

# Let me show you a little bit what we did . . .



# Science

The foundation of work is based on high-impact scientific publications at the RWTH Aachen University



Parts of one publication has been reprinted in the latest IPCC report.

#### Ongoing effort to publish since the foundation of the company

WILEY-VCH 10.1002/cite.202300041



# Industry

#### Cooperation with industry and industry association. Among others:

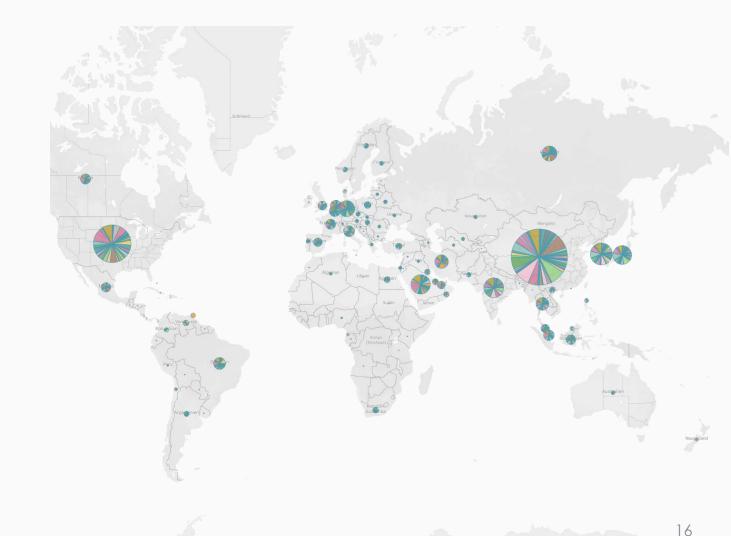


Consistent improvement of database via various projects. For instance, the project by the EU Commission for EF 4.0 compliant datasets which include cooperation with industry.

## Combining Science and Industry expertise: Three key ingredients to model the chemical value chain



1. Market data: production locations and volumes of chemicals

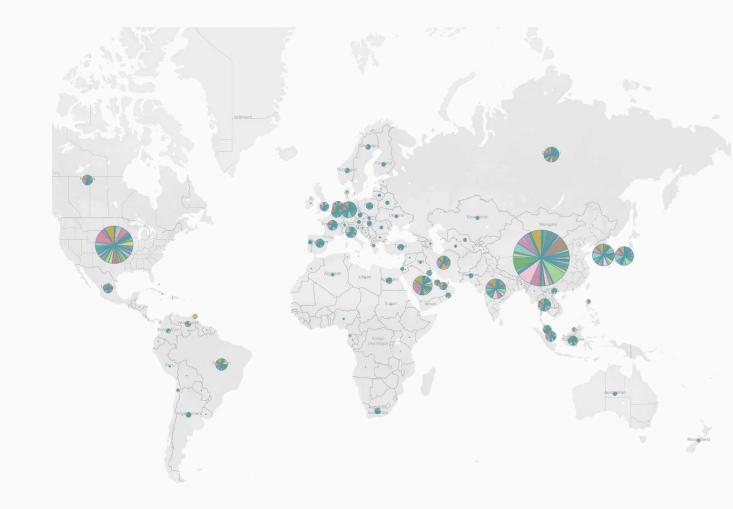


## Combining Science and Industry expertise: Three key ingredients to model the chemical value chain

1. Market data: production locations and volumes of chemicals



2. Technology data: Technology specific mass and energy balances



# Combining Science and Industry expertise: Three key ingredients to model the chemical value chain

box © OpenStreetMa

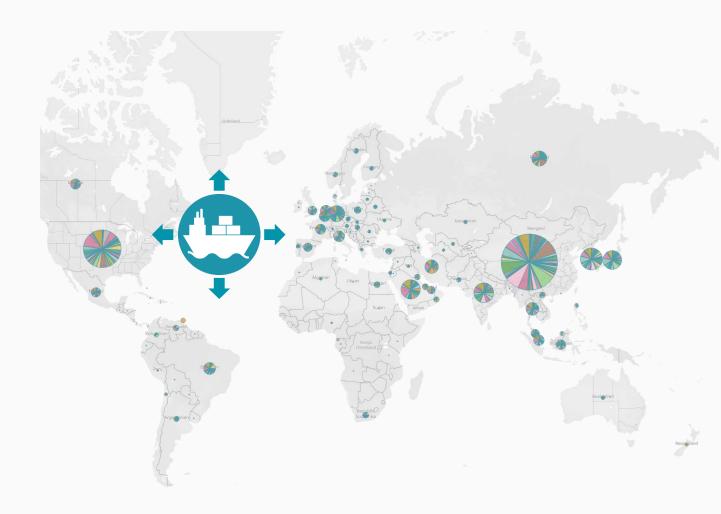
1. Market data: production locations and volumes of chemicals



2. Technology data: Technology specific mass and energy balances



3. Trade data: International trade flows between production regions



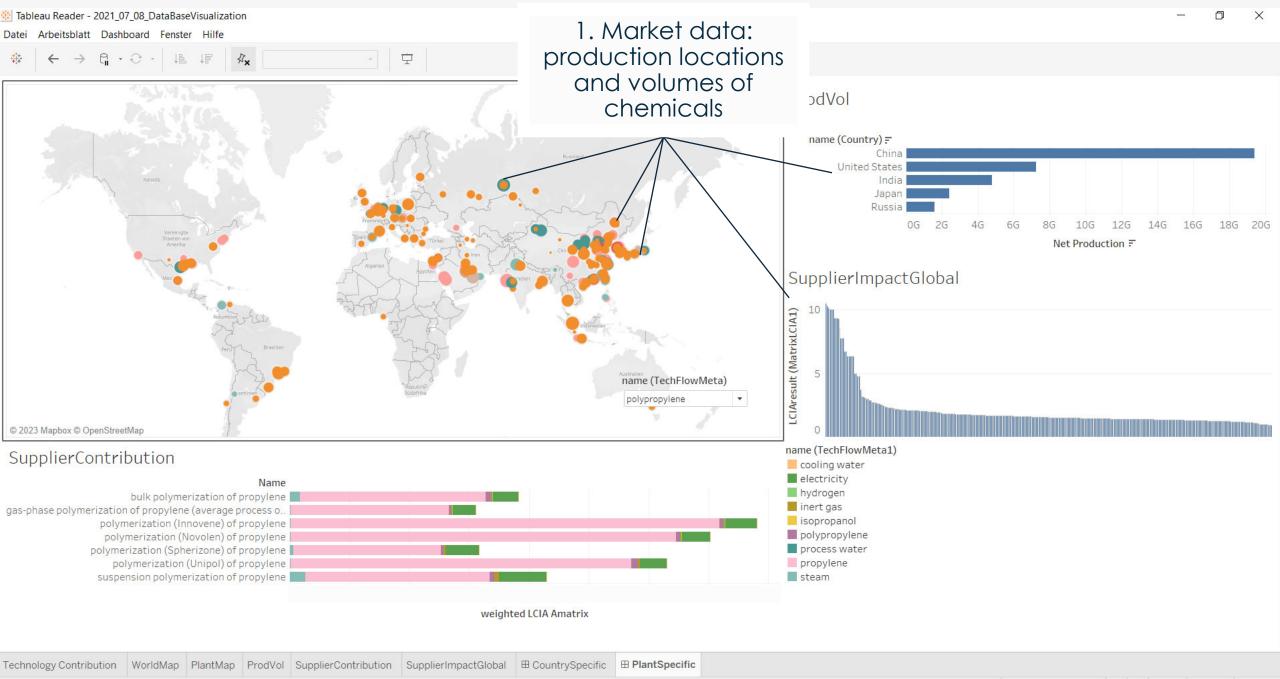
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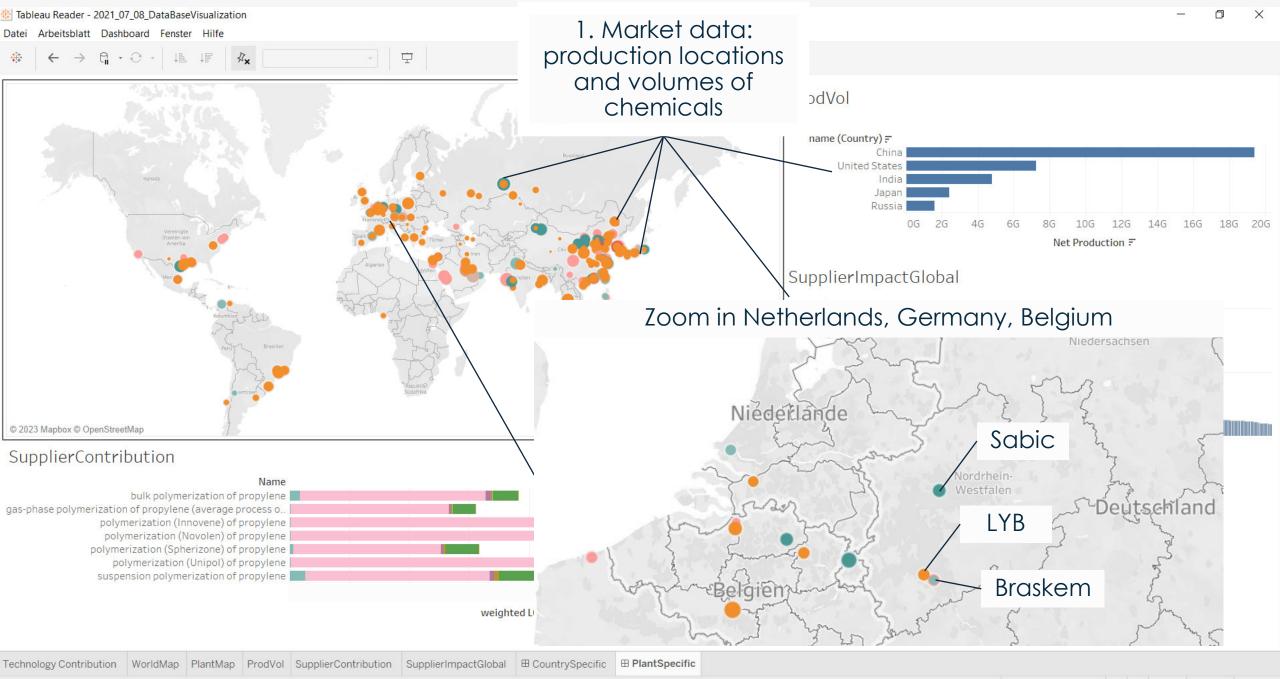
# Nice, but what does this actually mean?



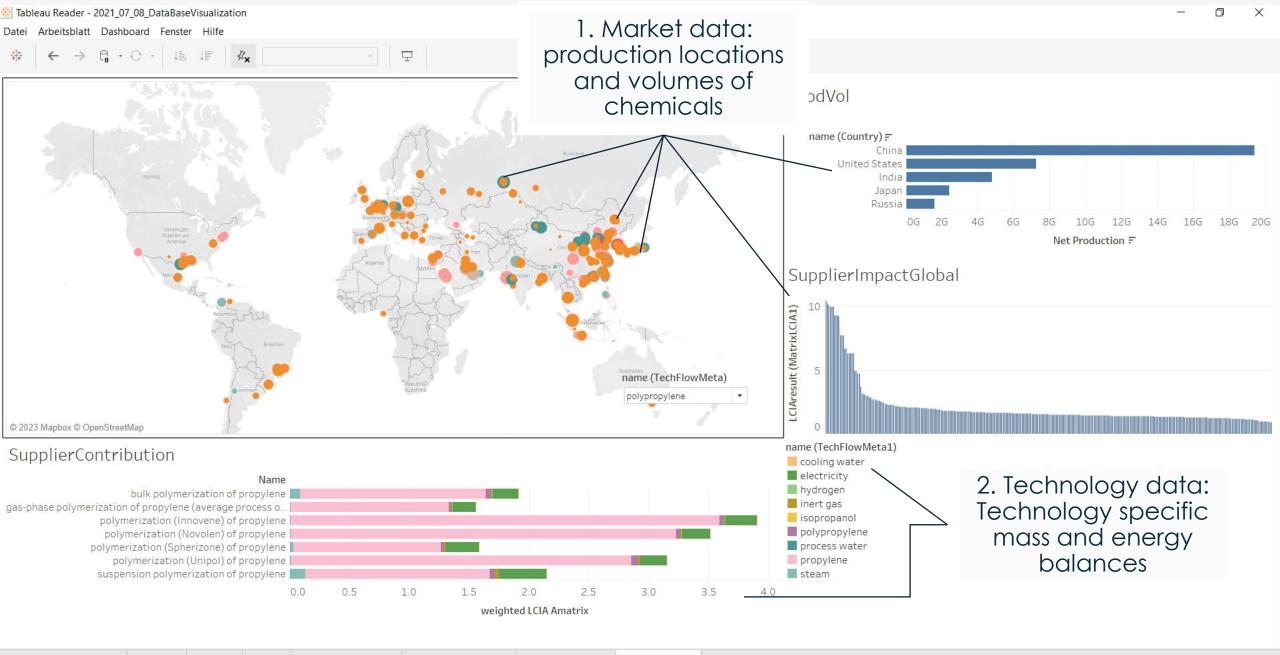
cm

# Let me show you a little bit around what we have in the database for the example of <u>polypropylene</u>.

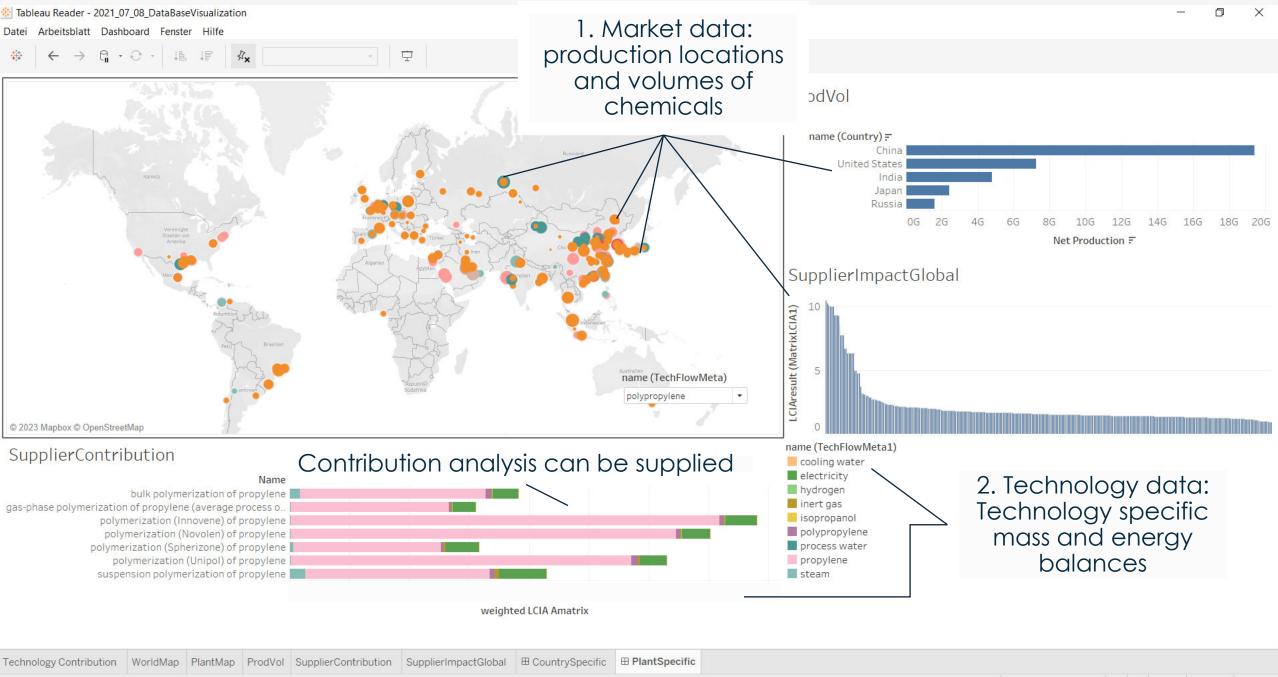


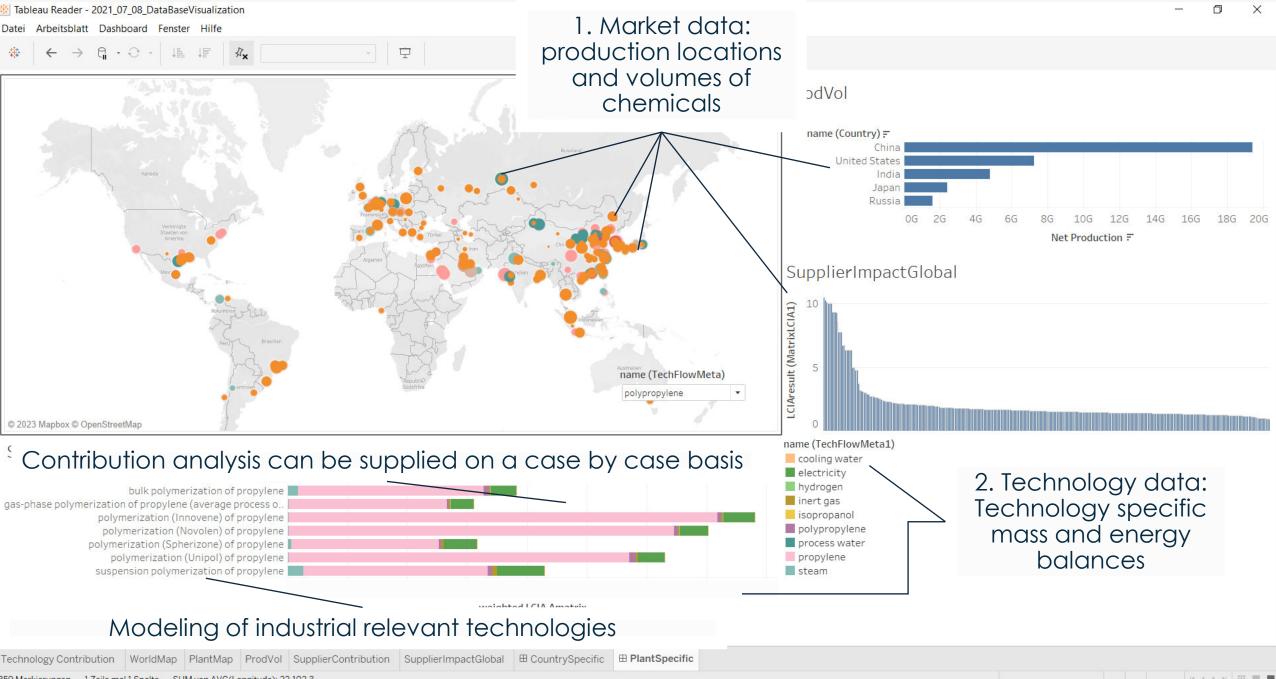


359 Markierungen 1 Zeile mal 1 Spalte SUM von AVG(Longitude): 22.102.3

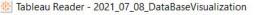


Technology Contribution WorldMap PlantMap ProdVol SupplierContribution SupplierImpactGlobal 🗄 CountrySpecific 🖽 PlantSpecific

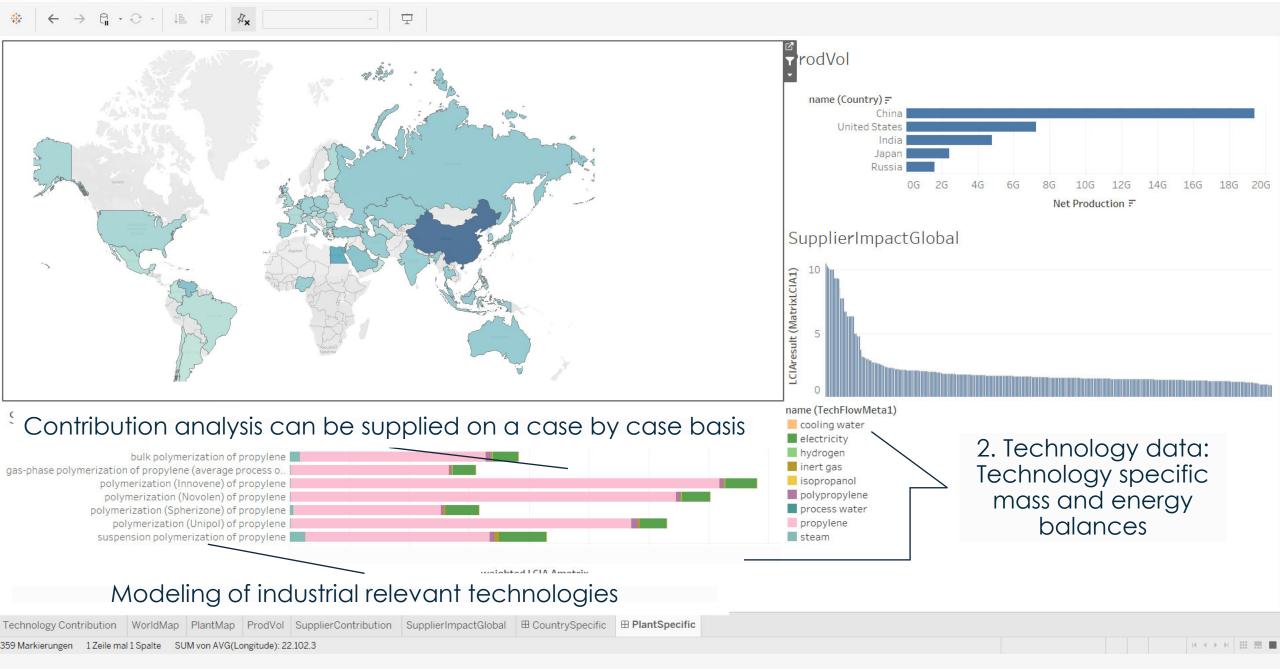


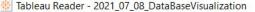


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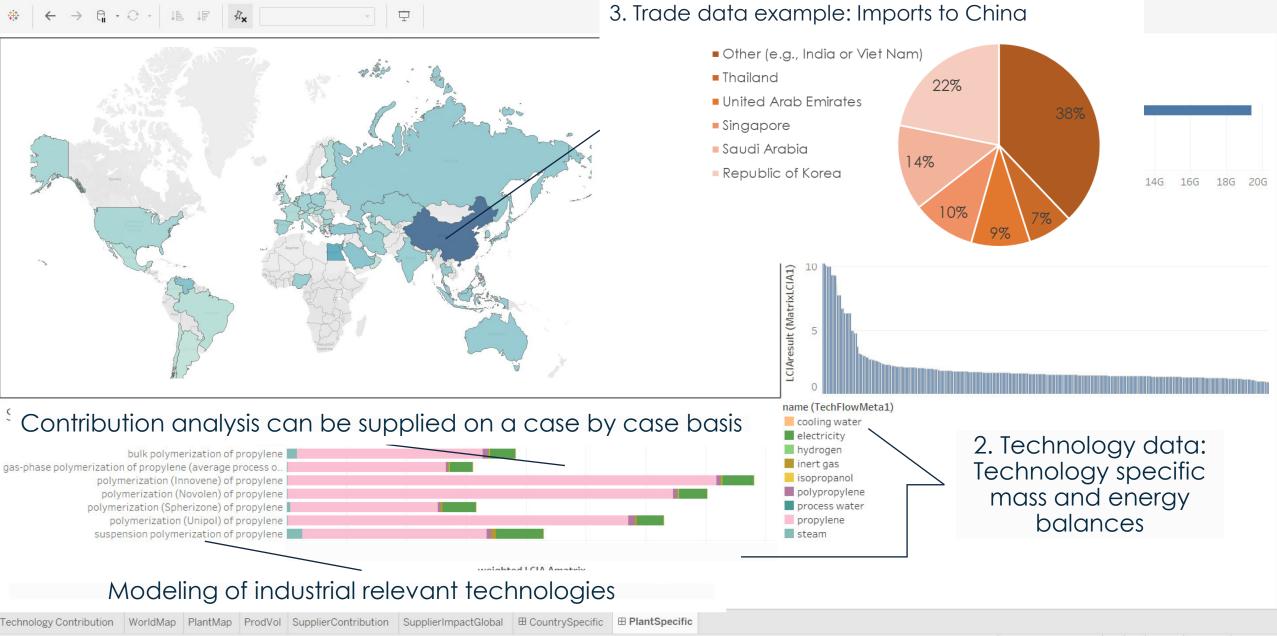


Datei Arbeitsblatt Dashboard Fenster Hilfe



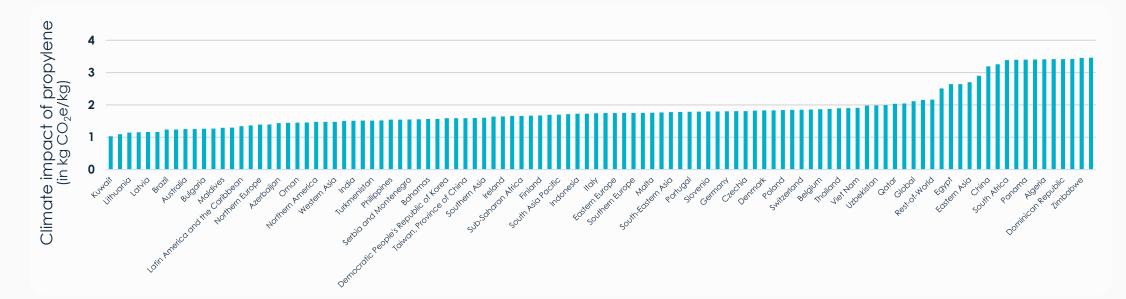


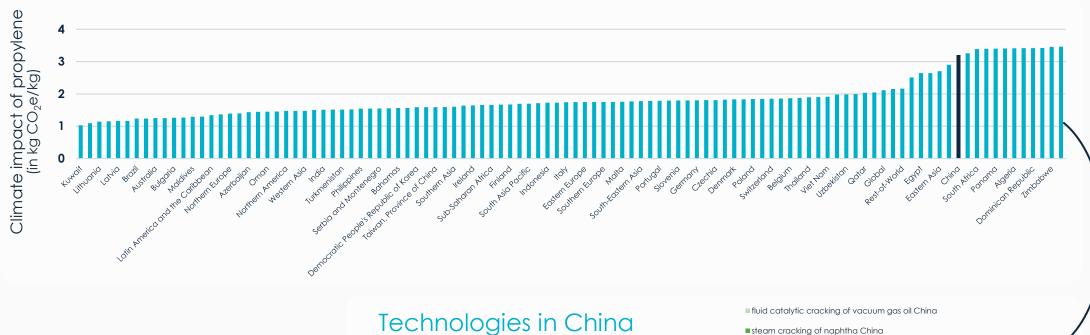
Datei Arbeitsblatt Dashboard Fenster Hilfe



# Okay, I understood more but what can I now actually do with this data?

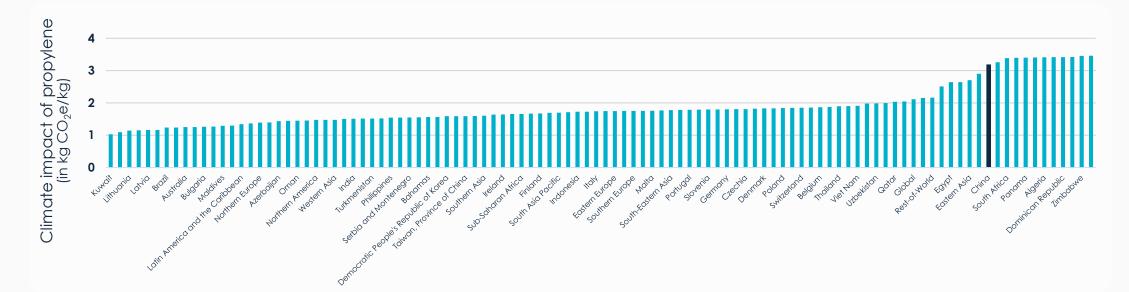






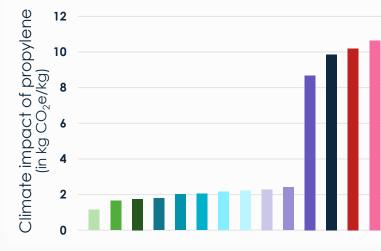
Climate impact of propylene (in kg CO<sub>2</sub>e/kg) 12 10 8 6 2

- fluid catalytic cracking of vacuum gas oil China
- steam cracking of naphtha China
- deep catalytic cracking of vacuum gas oil China
- steam cracking of ethane China
- steam cracking of LPG China
- dehydrogenation of propane (CATOFIN) China
- dehydrogenation of propane (average process of 3% UHDE, 39% Catofin, and 58% Oleflex) China dehydrogenation of propane (OLEFLEX) China
- steam cracking of atmospheric gas oil China
- metathesis of C4 China
- methanol to olefins (UOP/HYDRO) process China
- methanol to propylene (MTP Lurgi) process China
- methanol to olefins (DMTO) process China
- methanol to olefins (22% UOP, and 78% DMTO) average process China



Identify differences in environmental impacts between countries...

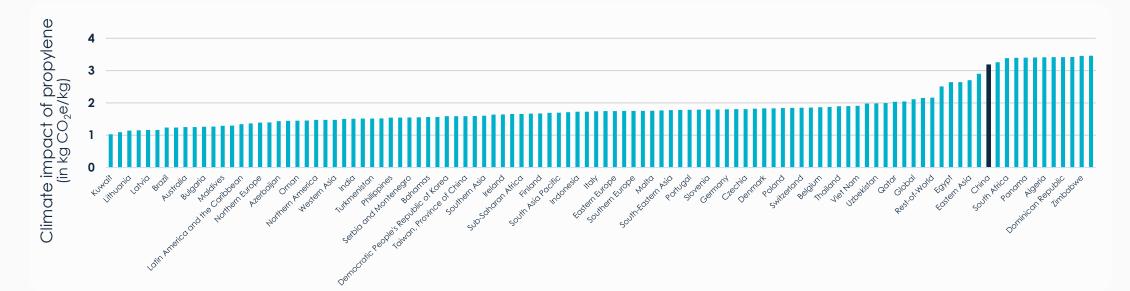




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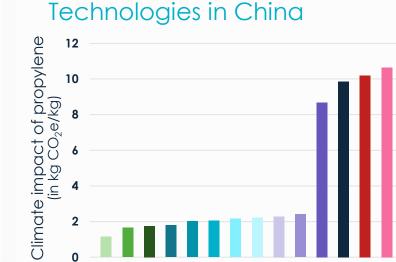




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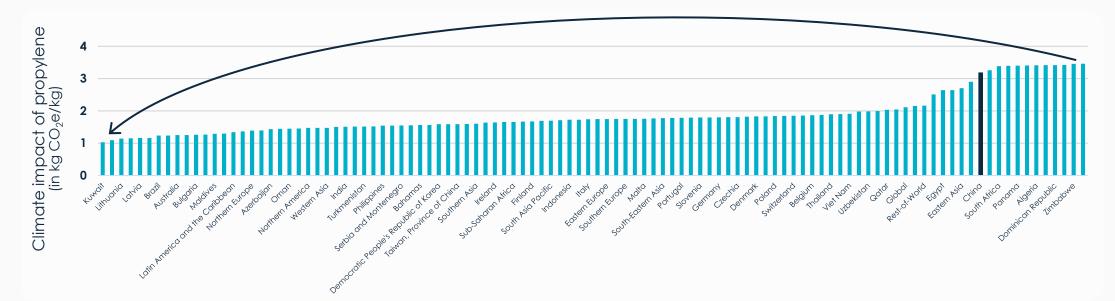
...explore differences between technologies



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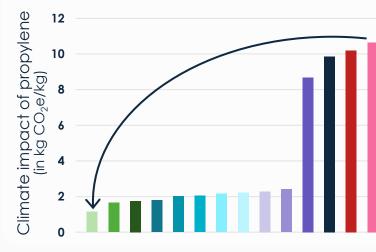
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#### Technologies in China



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# Conclusion: Did the chemical value chain and LCA community forget about data?

OH HELL,

# Thank you for your attention.

LCA practitioners

# Let us stay in touch!

# **RAOUL MEYS**

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