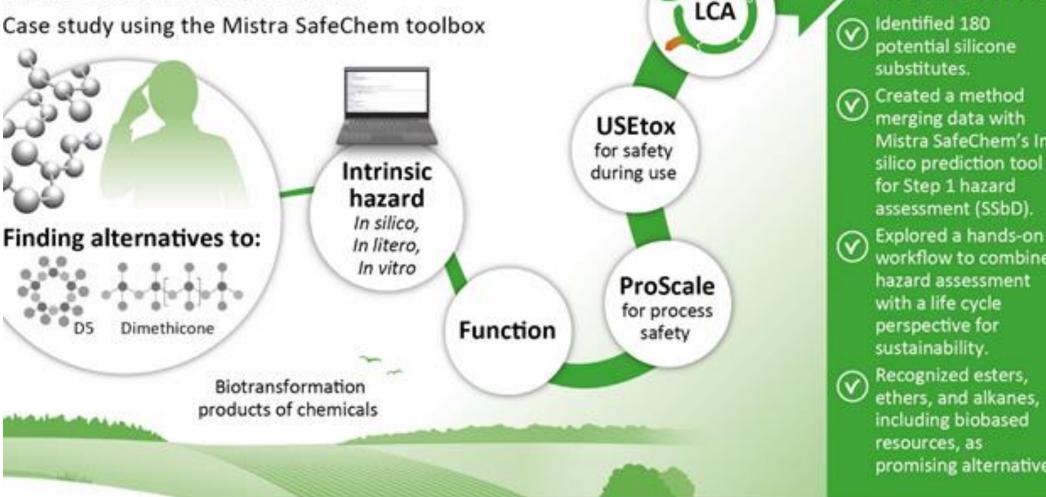


Safe and Sustainable Chemistry by Design: selected case insights from the Mistra SafeChem research programme



Replacing cyclic siloxanes and silicones in cosmetics

Case study using the Mistra SafeChem toolbox



HIGHLIGHTS

Identified 180 potential silicone substitutes.

Created a method merging data with Mistra SafeChem's In silico prediction tool for Step 1 hazard assessment (SSbD).

workflow to combine hazard assessment with a life cycle perspective for sustainability.

Recognized esters, ethers, and alkanes, including biobased resources, as promising alternatives.

Copyright: Maria Olsson (Makroform) and Mistra SafeChem. Only to be used in connection to Mistra SafeChem.

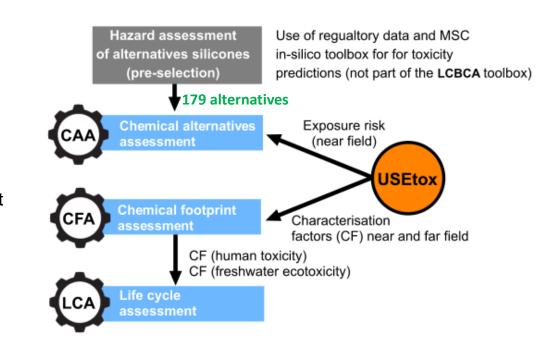


Approach

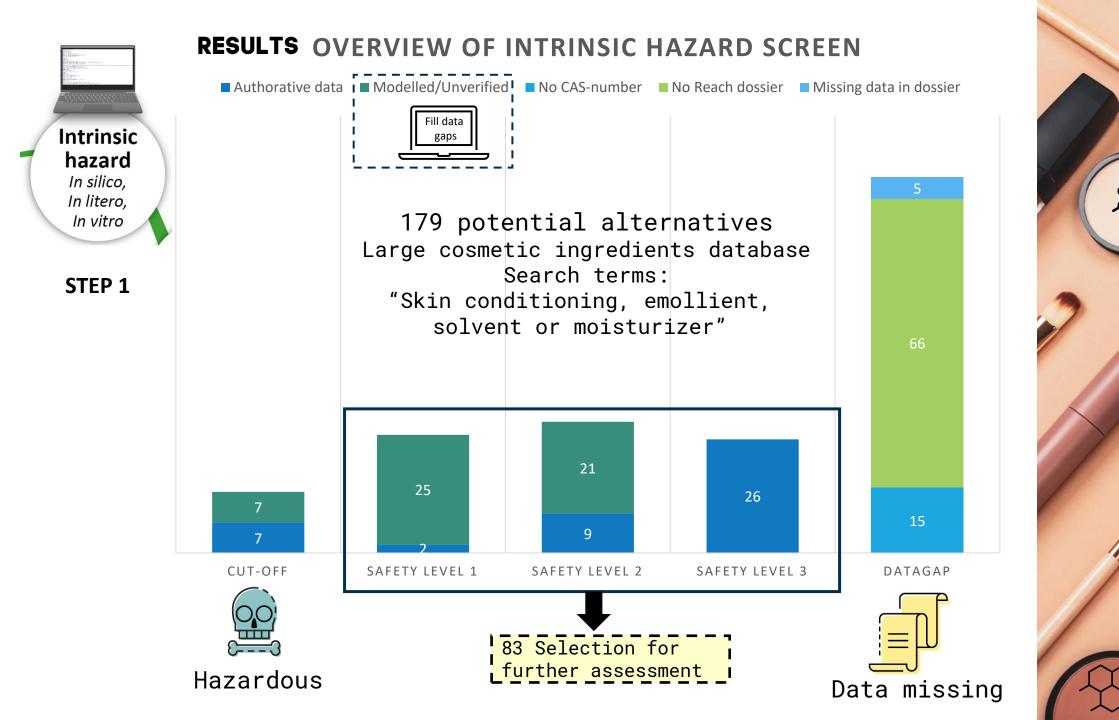


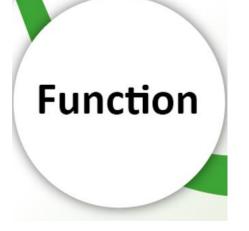
- STEP 1 Hazard assessment of the chemical /material (intrinsic properties)
- STEP 2– Human health and safety aspects in the chemical/ material production and processing phase
- STEP 3–Human health and environmental aspects in the final application phase
- STEP4–Environmental sustainability assessment PEF is recommended.
- STEP 5– Social and Economic sustainability assessment (Not yet developed)

Mirror the SSbD steps and apply the Life Cycle-Based Chemicals Assessment (LCBCA) toolbox









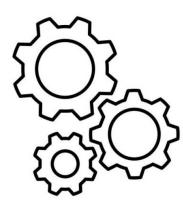


83 Potential alternatives



- Large cosmetic database analysis for a description of function
- Expert judgment

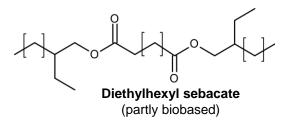
Chemical group	Comments	
Hydrocarbon solvents	 Insufficient function Reduced spreadability Flammability 	
Esters	 Good function Silicone mimics (similar properties as D5) Defined structures Biobased, petroleum-based and partly biobased 	Most promising alternatives from a perspective of function
Natural oils	 Function not optimal Good spreadability but not volatile enough to be used in a face makeup Contain complex mixtures Biobased 	
		•



Performance testing in real cosmetic formulations!



Alternative selection for USEtox 3.0



Input data:

USEtox input data: ~18.000 substances (partly incomplete) Based on Aurisano et.al Probabilistic Points of Departure and Reference Doses for Characterizing Human Noncancer and Developmental/Reproductive Effects for 10,145 Chemicals

> Match function in Excel to search for alternatives (83) in USEtox input data set

	Chemical group	USEtox 3.0 input data		
		Physicochemical input data	\checkmark	
		■ Ecotoxicity effect data (HC20) ✓	\checkmark	Diisopropyl Adipate
r Is	Hydrocarbon solvents (7)	 Almost complete input data sets for human toxicity effects data, some extrapolations and conversions were necessary 	~	(petroleum based)
		Physicochemical input data	\checkmark	_
		■ Ecotoxicity effect data (HC20) ✓	\checkmark	Focus substances for
Result (good function)		 Almost complete input data sets for human toxicity effects data, some extrapolations and conversions were necessary 	~	the Guideline
	Esters (9)	Physicochemical input data	\checkmark	
		■ Ecotoxicity effect data (HC20) ✓	\checkmark	- O II
		No human toxicity effects data	Х	
	Natural oils (0)	 No input data 		
				Decyl oleate (partly biobased

Fill in data gaps with CTV predictions for ED10 and RfD

Table 2. availability of input date for LISE tor 3.0

te ased)



Use stage assessment:

USEtox interface - Personal care products (PCPs)

Personal care products are consumer products used mainly for personal hygiene or beautification

Download user interface USEtox was run in batch mode for single substances

	ASSESSMENT OF CHEMICAL IN PERSONAL CARE PRODUCT	rs	
	Fill in the green highlighted cells as input data - other data are automatica	ally calculated	
	CHEMICAL SELECTION and CONTENT	Unit	Data
`	CAS RN		123-31-9
,	Row Number in Substance data		107
	Chemical name		Diethylhexyl sebacate
	Chemical mass fraction in product	[kg _{chemical} /kg _{product}]	2.00E-01

Face make up with 20% Solvent/emolli ent

Save current chemical-
product for batch run

Default USEtox

PRODUCT INPUTS		
Product characteristics	Unit	Default data
Product row number	-	307
Product name	-	face make-up
Product mass	g	0.394899818
Exposure duration	h	16
Show more product inputs		· · · · · · · · · · · · · · · · · · ·
Product thickness for skin permeation	cm	0.001584795
Product thickness for volatilization	cm	0.001584795
Use mode	-	non-shower
User scenario	-	adult
Age group of child in household	-	2 to <3 years

RegionRowNr RegionName

INDOOR SETTING	Unit	Default data
HomeRowNr		10
HomeName		OECD countries average:
Volume of house	m ³	236
Ventilation rate of house	h ⁻¹	0.79
Total number of adults	-	2
Total number of children	-	1

3	

Results: different human toxicity CFs Accounting for near-field and far-field exposure

Human tox impacts	CF cancer	CF noncancer-general	chemical ma CF noncancer-rep/dev
	[DALY/kginventory]	[DALY/kginventory]	[DALY/kginventory]
User adult	0	5.17E-05	4.14E-04
User child	0	0	0
Household adult	0	1.13E-05	4.45E-05
Household child	0	6.50E-06	2.56E-05
Cumulative impact results	0	2.19E-07	2.77E-06
Total	0	6.98E-05	4.87E-04
Ecotox impacts	Exposure Cumulative transfer fractions	Characterization factor Endpoint ecotoxicity potentials	Damage Ecotoxixity damage
	[kg _{to compartment} /kg _{inventory mass}]	[PDF·m ³ ·d/kg _{inventory}]	[PDF·m ³ ·d]
To:	From PCP	From PCP	From PCP
Freshwater	3.98E-03	1.31E+02	1.03E-02

Comment:

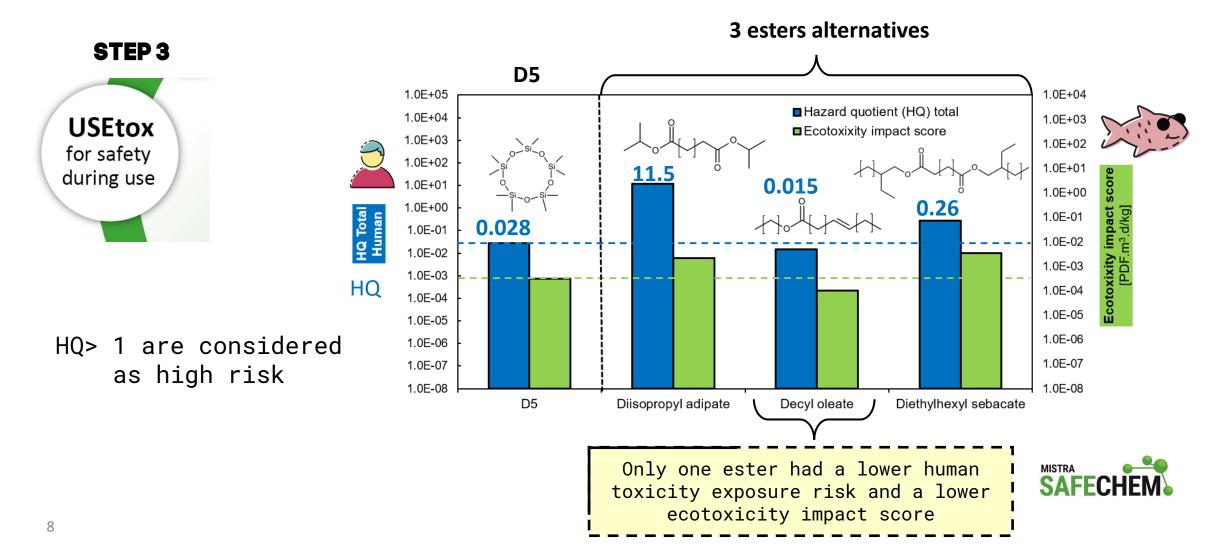
The application of USEtox 3.0 without a predefined user stage scenario will be very challenging for less professional USEtox users!



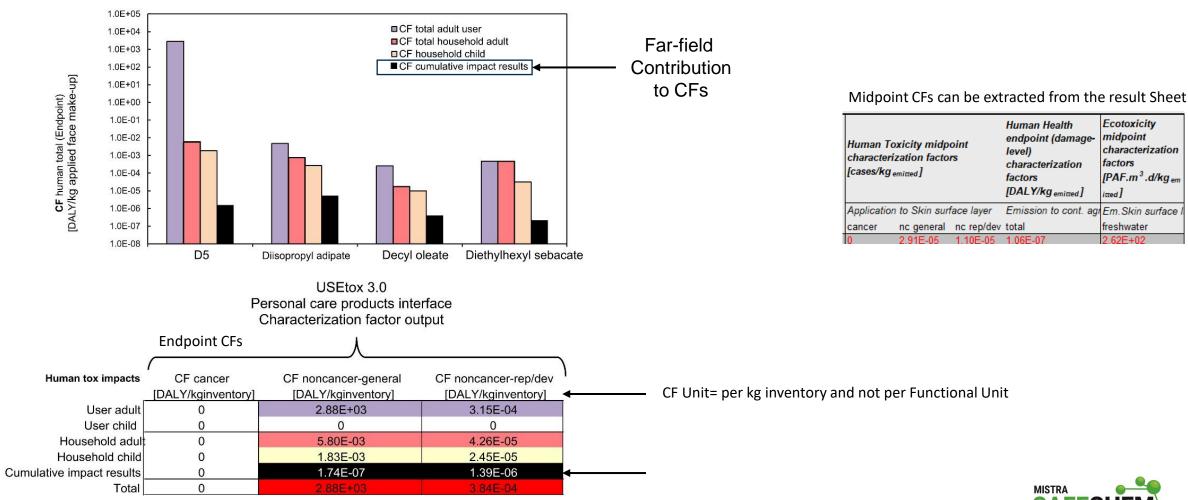
RESULTS USEtox

Safety during Use

 Result of D5 in comparison to three esters with 3 esters comparable performance (assumed)



RESULTS: Characterization factors





Ecotoxicity midpoint

factors

freshwater

itted]

characterization

[PAF.m³.d/kg_{em}



STEP 4: Environmental sustainability assessment Life cycle impacts for the chemical production

Cradle to gate LCA for silicone and three esters

- Proxy data selected from Ecoinvent 3.9.1 as implemented in SimaPro
- Based on cut-off U (unit process) models, modified
- Dioctyl adipate modified, isopropanol used to replace octanol part, adjusted based on molar mass
- Stearic acid as proxy for oleic acid
- Sebacic acid modelled with coconut oil

	(Human toxicity, cancer
	3 GOOD HEALTH AND WELL-BEING	Human toxicity, non cancer
ls	-w	Particulate matter
308		Photochemical ozone formation
ť		Ionising radiation
ne	6 AND SANTATION	Water use
Sustainable Development Goals	Q	Ecotoxicity, freshwater
evel	13 clinate action	Climate change
ð		Resource use, fossil
ble		Ozone depletion
ina	14 LFE BELOW HATER	Eutrophication, marine
ısta	×	Eutrophication, freshwater
ร		Land use
	15 true	Eutrophication, terrestrial
		Acidification
		Resource use, minerals and metals

Environmental

Usetox 2.13

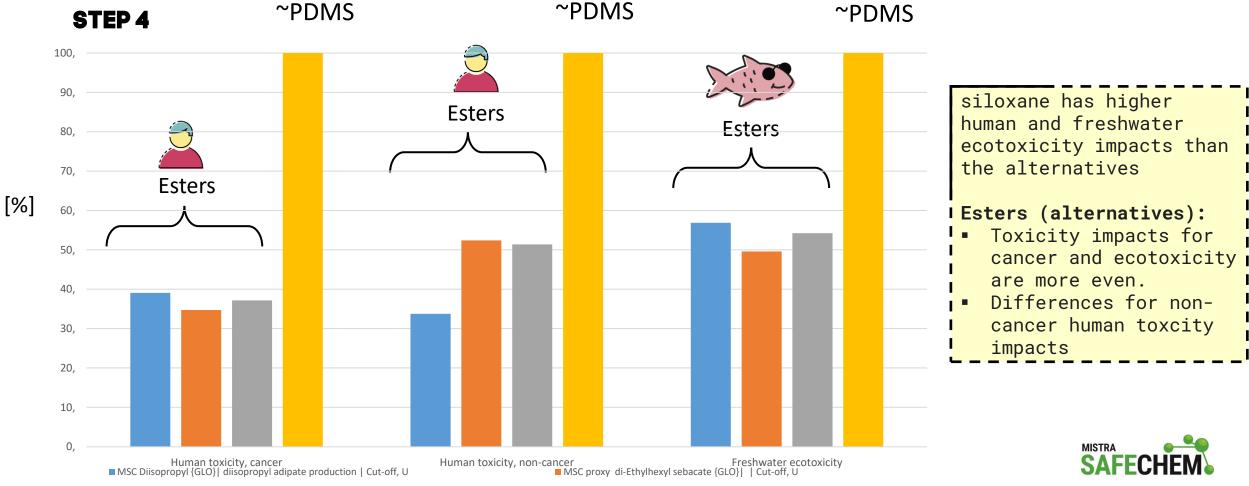
Footprint 3.1 categories;

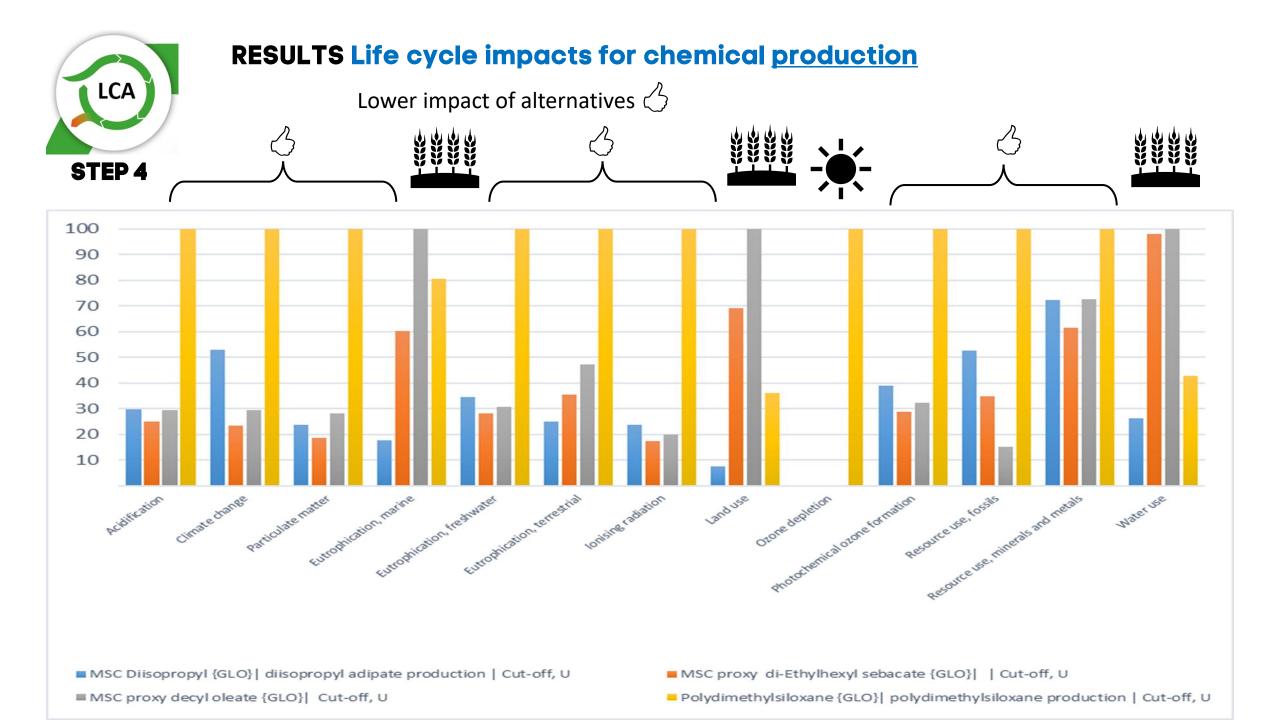


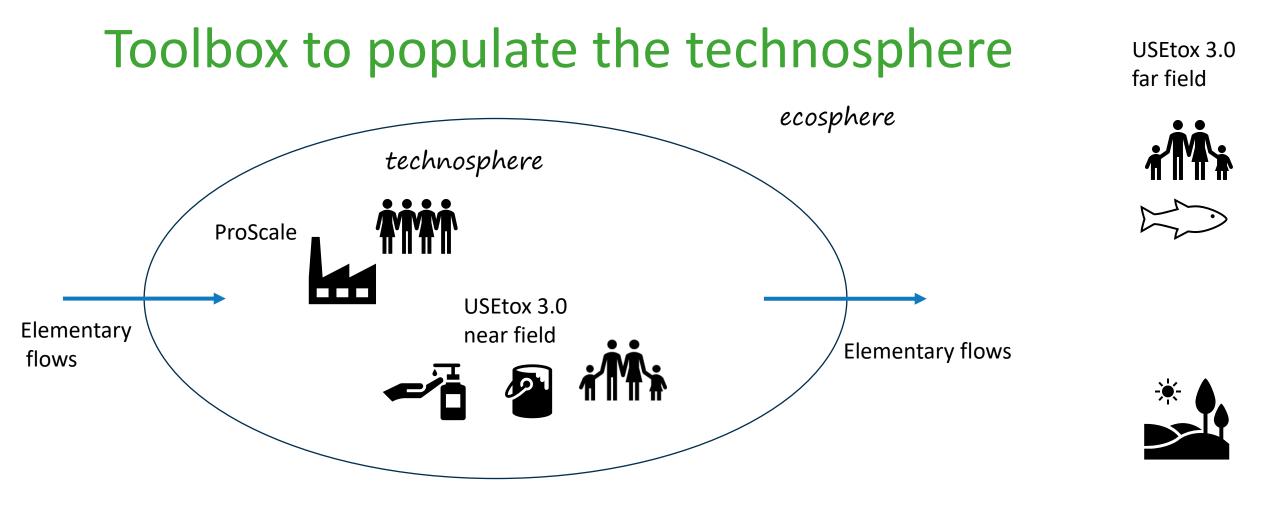
RESULTS Life cycle impacts for chemical production

Method: USEtox 2.13

STEP 4









Contributions

- RISE Lisa Skedung (case study lead), Nina Melander (CAA), Swapnil Chavan (computational toxicology), Steffen Schellenberger, Anna-Karin Hellström, Jutta Hildenbrand (CFA, LCA)
- IVL Hanna Holmquist (WP 5 lead), Tomas Rydberg and Therese Kärnman (ProScale)
- DTU Peter Fantke, Kerstin von Borries (Usetox 3.0)





